

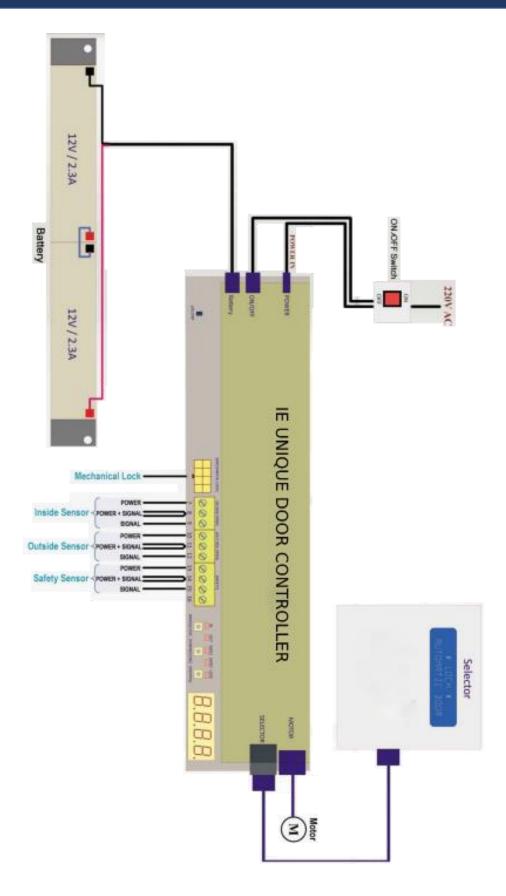
User Manual

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- 1. Socket For Motor
- 2. Socket For Digital Function
 Switch
- 3. Mode Button
- 4. DOWN (Close) Button
- 5. UP (Open) Button
- 6. Green LED For Inside Open
- 7. Green LED For Outside Open
- 8. Yellow LEDs For Safety Photocell
 Open
- 9. Red LED For Lock
- 10. Terminal For Internal Radar

- 11. Terminal For External Radar
- 12. Terminal For Safety Photocell
- 13. Socket Fot Mechanical Lock
- 14. 220V AC Supply Input
- 15. Socket For ON/OFF Switch
- 16. Socket Fot Battery



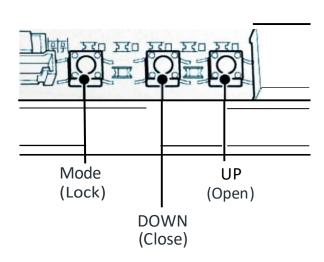


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- To select the function, press the "Mode" button. Then, use the "Up" (open) and "Down" (closed) buttons to adjust the value.
- Normal Mode: Press "Mode" button for 3 seconds.
- Counting Mode: Press "Mode" button for 5 seconds.
- Expansion Modu: Press "Mode" button for 10 seconds.



After adjusting the value, press and hold the "Mode" button for 3 seconds. Once the adjustment is complete, the Lock LED will light up as a signal indicator. To unlock it, you need to press the "Up" or "Down" button.





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-FUNCTIONS-

NORMAL MODE:

✓ To open the Normal Mode, press and hold the "Mode" button for 3 seconds.

n-	Open Waiting Time	 It adjusts the time duration after which the door will close once it has been opened. Setting Range: 1 – 999 seconds, Change Unit: 1 Factory Setting: 00 second 	
n1	Opening Speed - Setting Range: 00 – 90, Change Unit: 10 - Factory Setting: 60		
n2	Partial Open	- Setting Range: 20 – 95, Change Unit: 05 - Factory Setting: 50	
n3	Closing Speed	- Setting Range: 00 – 90, Change Unit: 10 - Factory Setting: 40	
n4	Driving Setting	- Setting Range: 00 – 02, Change Unit: 01 - Factory Setting: 00 - [00] Normal mode: <open and="" automatically:="" close="" inside="" or="" outside="" signal=""> The door will open when it receives internal or external signals (such as radar, hand sensor, etc.). Once the Open Waiting Time (n-) has elapsed, the door will automatically close. If the Lock mode is activated, the door will only be opened by signals coming from the inside[01] Semi-Automatic mode: < OPEN → Only with signals from inside></open>	
n5	Open Direction	- Setting Range: 00 – 05, Change Unit: 01- Factory Setting: 00 - [00] Left Open, [01] Right Open	





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COUNTING MODE:

✓ To open the Counting Mode, press and hold the "Mode" button for 5 seconds.

Sec	Opening Number	 Indicates the number of opening. Countable max. 99,999,999 θmes To control from one thousand units to ten million units, press the "Down" button.
cdc	Bumping Number	 Indicates the number of bumping. Countable max. 99,999,999 θmes To control from one thousand units to ten million units, press the "Down" button.
Poc	Power On Number	 Indicates the number of power on. Countable max. 99,999,999 θmes To control from one thousand units to ten million units, press the "Down" button.

EXPANSION MODE:

✓ To open the Expansion Mode, press and hold the "Mode" button for 10 seconds.

E1	End-Gap	-Sets the position of ending-gapSetting range: 02 – 25, change unit: 01 (0,33mm) -Factory setting: 15 -End-Gap: In this region, even if there is an obstacle, the door will not open back.
		Close section
-Sets the position of reducing speedSetting range: 00 – 32, change unit: 01 -Factory setting: 16 -If the value of the Reducing Speed is char power) will also change.		-Setting range: 00 – 32, change unit: 01 -Factory setting: 16 -If the value of the Reducing Speed is changed, the slope of the graph (slow speed
E2	Reduce Speed	Value of reducing speed Value of reducing speed section





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E3	Closing Safety	-Sets the position of closing safetySetting range: 00 – 90, change unit: 01 -Factory setting: 10 -If there is an obstacle in this zone, the door will open backHowever, changing the value of the Closing Safety will not change the slope of the graph (Slow Speed Power). Value of closing safety	
E4	Opening by Hand (Lock Option)	-Lock option when it is opened by handSetting range: 00 – 03, change unit: 01 -Factory setting: 00 -[00]: Lock, Power is off in the End Gap[01]: Lock, Power is on in the End Gap[02]: Open, Power is off in the End Gap[03]: Open, Power is on in the End GapIn case the door is open, such as [02] and [03], the door will open automatically after manually crossing the EndGapSignal display: [00], [02]: Door close "HOLD", after 1 second "End" [01], [03]: Door close "HOLD"	
E5	Electric Lock	-Electric lock settingSetting range: 00 – 02, change unit: 01 -Factory setting: 00 [00]: No Setting [01]: N.C. [02]: N.O.	
E6	Re-Open Distance	-Sets the re-open distance when the power is off	
E 7	Door Weight	-Sets the door's weight -Setting range: 00 – 02, change unit: 01 -Factory setting: 00 -[00]: Light and narrow door -[02]: Heavy and wide door [01] section	





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E6 SETTINGS:

Settings	Action on Power Failure	Opening Interval in Memory in Power Failure	Power On Again
[00]	OPEN: 1) UPS: Full open 2) No UPS: 100mm open	X	Close → Open→ Close (re-setting for open distance)
[01]	No open	X	Open → Close (re-setting for open distance)
[02]	Operate with a UPS. (If the battery is depleted, the door will end in the closing position.)	X	Open → Close (re-setting for open distance)
[0 3]	Operate with a UPS. (If the battery is depleted, the door will end in the closing position.)	X	Close → Open → Close (re-setting for open distance)
[04]	OPEN: 1) UPS: Full open 2) No UPS: 100mm open	0	Close (No open distance setting)
[0 5]	No open	0	No open distance setting
[06]	Operate with a UPS. (If the battery is depleted, the door will end in the closing position.)	0	No open distance setting
[07]	Operate with a UPS. (If the battery is depleted, the door will end in the closing position.)	0	Close (No open distance setting)





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TROUBLESHOOTING:

Trouble	Check/Factor	Action
	Misconnection	Check the ON/OFF SwitchCheck motor and power socket of the card
	In case of Lock LED is on	 Use DOWN or UP buttons to turn off the Lock LED
Door isn't operating at	Misalignment of door	Align the door with hanger roller
all	Door is derailed	 Place the door's hanger roller on the running track
	In case radar is connected to outside open terminal and set [01] semi-automatic mode of N4 (Drive settings)	 Change the terminal to inside open or set [00] Normal Mode of N4.
	Wrong setting of open direction	Reset the n5
Door Doesn't Close After Opening or	There may be some obstacle on the photocell's sight	Remove it
Opens By Itself Continuously	In case N4 is set to [01] or [02]	Set to normal mode [00]
	Radar is detecting something	Adjust the radar's sensitivityRemove the object that radar may detecting
	Dust in the running track	Clean the track with dried cloth
	Loose belt	Tighten the belt
Noise	Door is rubbing against the floor	Lift up the door with hanger roller
	Dust on the belt	Change the belt with a new one



